



## Grade: PA66-1000N Black

Molding Grade PA 66

### Typical Material Properties

Physical	Nominal Values	ASTM Test
Specific Gravity	1.14	D792
<b>Mechanical</b>		
Tensile Strength @ Yield	11,200 psi	D638
Flexural Modulus	400,000 psi	D790
<b>Impact</b>		
Notched Izod Impact (73 °F, 0.125 in)	0.8 ft-lb/in	D256
<b>Thermal</b>		
Melting Temperature	496 °F	D3418

### Recommended Processing Guidelines

	Nominal Values
Drying Time and Temperature	2-6 hrs at 176-212°F
Suggested Max Moisture	<0.20%
Rear Temperature	482 – 536 °F
Middle Temperature	527 – 554 °F
Front Temperature	527 – 554 °F
Nozzle Temperature	527 – 563 °F
Processing (Melt) Temperature	500 – 580 °F
Mold Temperature	150 – 220 °F